

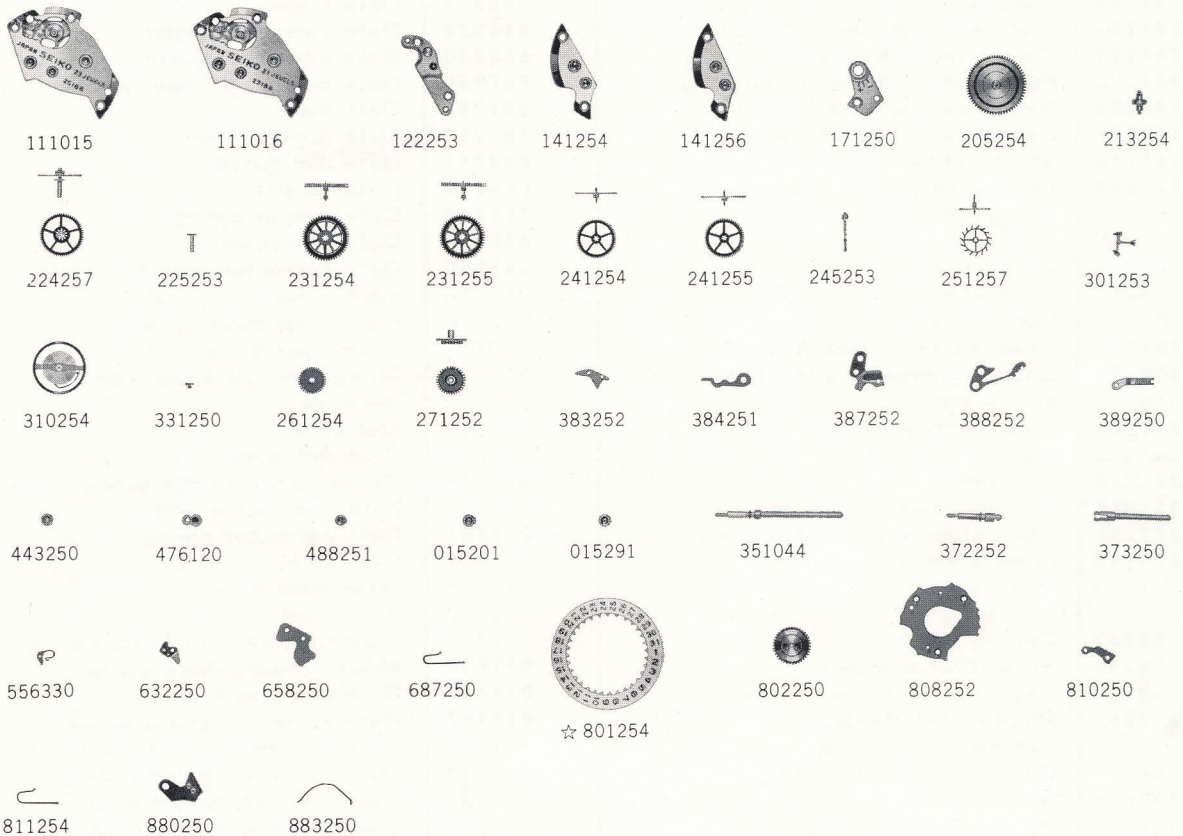
Calibre No.	<b>2518B</b>	Jewels	21j 23j	Style Name
⇨ Basic Calibre 2519A 23J Catalog No. 25-19-1				



Cdl. 2518B

### Characteristics

Casing diameter: 17.20  $\phi$  mm  
 Maximum height: 3.80 mm  
 Vibrations per hour: 19,800  
 Non-automatic with sweep second  
 Calendar (date)  
 Pull & push instant date setting  
 "Diashock" Shock Resistant Device  
 "Diafix" Oil Lubrication Device



T	T	V	T	2/1
012219	012301	012727	390252	

☆⇨ Please see remarks on the reverse page.

As for all other parts not shown here, please refer to the basic calibre (Cal. No. **2519A** 23J Catalog No. 25-19-1 Red page).

Calibre No.	<b>2518B</b>	Jewels		Style Name	
		<b>21j</b>			
		<b>23j</b>			
⇨ Basic Calibre 2519A 23J Catalog No. 25-19-1					

PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS
<b>111015</b>	Barrel bridge (for 23j)	014414	Diashock lower frame
<b>111016</b>	Barrel bridge (for 21j)	014415	Diashock hole jewel with frame
<b>122253</b>	Center wheel bridge	011212	Diashock cap jewel
<b>141254</b>	Fourth wheel bridge (for 23j)	014417	Diashock spring
<b>141256</b>	Fourth wheel bridge (for 21j)	<b>015201</b>	<b>Diafix upper hole jewel with frame for 3rd wheel (for 23j)</b>
161250	Pallet cock	<b>015201</b>	<b>Diafix upper hole jewel with frame for 4th wheel (for 23j)</b>
<b>171250</b>	Balance cock	<b>015291</b>	<b>Diafix upper hole jewel with frame for escape wheel</b>
<b>205254</b>	Complete barrel with arbor	011204	Diafix cap jewel
<b>213254</b>	Barrel arbor	015213	Diafix spring
<b>224257</b>	Center wheel & pinion with cannon pinion	<b>556330</b>	<b>Date finger</b>
<b>225253</b>	Cannon pinion	<b>632250</b>	<b>Date corrector finger</b>
<b>231254</b>	Third wheel & pinion (for 23j)	<b>658250</b>	<b>Date corrector guard</b>
<b>231255</b>	Third wheel & pinion (for 21j)	<b>687250</b>	<b>Date corrector finger spring</b>
<b>241254</b>	Fourth wheel & pinion (for 23j)	☆ <b>801254</b>	<b>Date dial</b>
<b>241255</b>	Fourth wheel & pinion (for 21j)	<b>802250</b>	<b>Date driving wheel</b>
<b>245253</b>	Sweep second pinion	<b>808252</b>	<b>Date dial guard</b>
<b>251257</b>	Escape wheel & pinion	<b>810250</b>	<b>Date jumper</b>
<b>261254</b>	Minute wheel	<b>811254</b>	<b>Date jumper spring</b>
<b>271252</b>	Hour wheel	<b>880250</b>	<b>Date corrector</b>
281250	Setting wheel	<b>883250</b>	<b>Date corrector spring</b>
282250	Clutch wheel	012118	Barrel bridge screw, short
283250	Winding pinion	012118	Fourth wheel bridge screw
284250	Crown wheel	012118	Balance cock screw
285250	Ratchet wheel	012118	Setting lever axle spring screw
<b>301253</b>	Jewelled pallet fork & staff	012120	Dial screw
<b>310254</b>	Balance complete with stud	012121	Stud screw
315250	Balance staff	012204	Pallet cock screw
<b>331250</b>	Roller with jewel	<b>012219</b>	<b>Center wheel bridge screw</b>
341250	Regulator	012252	Barrel bridge screw, long
345250	Stud holder	<b>012301</b>	<b>Date corrector spring screw</b>
<b>351044</b>	Winding stem	012407	Case screw
<b>372252</b>	Joint stem (movement portion)	012501	Crown wheel screw
<b>373250</b>	Joint stem (case portion)	012642	Click screw
381250	Click	012701	Lower end-piece screw for escape wheel
382030	Click spring	<b>012727</b>	<b>Minute wheel bridge screw</b>
<b>383252</b>	Setting lever	<b>012727</b>	<b>Date dial guard screw</b>
<b>384251</b>	Yoke (Clutch lever)	<b>012727</b>	<b>Date corrector guard screw</b>
385250	Yoke spring (Clutch lever spring)	011521	Upper hole jewel for center wheel
<b>387252</b>	Minute wheel bridge	011153	Lower hole jewel for center wheel
<b>388252</b>	Setting lever spring	011423	Lower hole jewel for 3rd wheel
<b>389250</b>	Setting lever axle spring	011423	Lower hole jewel for 4th wheel
<b>390252</b>	Setting lever axle	011713	Lower hole jewel for sweep second pinion
401250	Mainspring (self-greasing)	011649	Lower hole jewel for escape wheel
<b>443250</b>	Upper hole jewel with frame for 3rd wheel (for 21j)	011505	Upper hole jewel for pallet
<b>443250</b>	Upper hole jewel with frame for 4th wheel (for 21j)	011505	Lower hole jewel for pallet
<b>476120</b>	Lower end-piece for escape wheel	013106	Tube for minute wheel bridge screw (Cylinder type)
481250	Crown wheel ring	013113	Tube for bridge screw, short
<b>488251</b>	Upper hole jewel with frame for sweep second pinion	013175	Tube for minute wheel bridge screw (Recessed type)
491180	Dial washer	013176	Tube for bridge screw, long
014413	Diashock upper frame		

**Remarks :**

**Date dial**

☆ 801254 .....Used when both the crown and the date frame are located at 3 o'clock.

If the date dial is required in any other type, specify ① Cal. No. ② the crown position ③ the date frame position and ④ the dial No.

☆ ⇨ Please see remarks.

Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre

(Cal. No. **2519A** 23J Catalog No. 25-19-1 Red page).